

Complete

Machine Tools



With accessories as following:	
325mm 3-jaw chuck	Chuck cover
400mm 4-jaw chuck	Tool post cover(wider type as photo)
630mm face plate	Full stand – solid 1 piece casting
Steady rest	Leadscrew cover
Follow rest	
4-way tool post	
Two piece of bed stand	
Footbrake	
Working lamp	

Tool box	

1. Technical Specification:

MODELS	C6256CEVS/ C6266C EVS
CAPACITY	
Max. swing over bed	Φ560mm/Φ660mm
Max. swing over carriage	Φ360/420mm
Max. swing over gap	Φ770/870mm
Bed width	405mm
Effective length of gap	230mm
Distance between centers	1000/1500/2000/3000mm
Max turning length	830/1330/1830/2830mm
SPINDLE	
Spindle nose	D8
Spindle bore	Φ105mm
Taper bore of spindle	Φ113mm 1:20
Steps of spindle speed	3 steps (variable within each step)
Range of spindle speed	23~150 150~433 433~1300rpm
FEED	
Range of longitudinal feeds	0.063~2.52 (0.023"~0.937")mm
Range of cross feeds	0.027~1.07(0.010"~0.404")mm
RAPID TRAVEL	
Longitudinal	4500mm/min
Cross	1900mm/min
THREAD RANGE/ NUMBER	
Metric pitch threads	1~14mm/ 22
Whit-worth threads	28~2TPI/ 26
Module threads	0.5~7MP/ 18
D.P. Threads	56~4DP/ 24
TAILSTOCK SLEEVE	

Taper bore	M.T.NO.5
Max.travel	150(5~29/32")mm
External diameter	Φ75(2~61/64")mm
OTHERS	
Size of tool shank	25×25mm
Max travel of cross slide	310/360mm
Max.travel of top slide	145mm
Main motor power	7.5kw



A screen to show the spindle speed